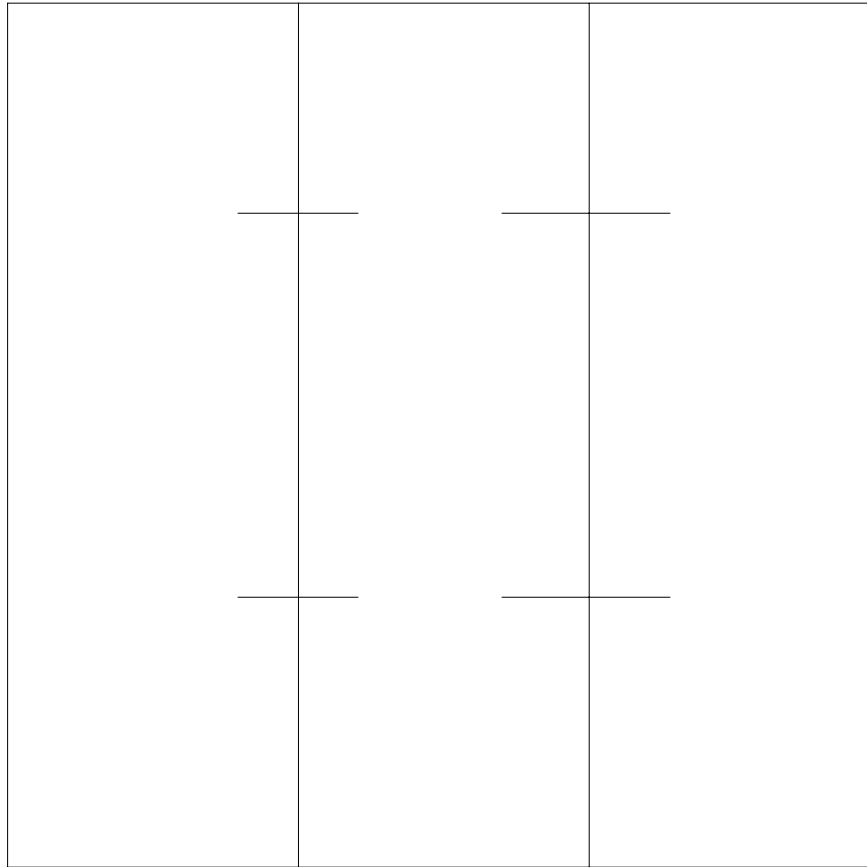


The first thing to do is build the base. I started with white oak planed to 1 1/4", depending on the width of your stock you will cut enough pieces 18" long to join together to give a width of 18". I am illustrating using three pieces 6" wide. Line your pieces up and mark both sides of the lines 4" in from the ends. Cut slots for biscuits on each piece, that is a total of 8 slots for 4 biscuits. Glue your edges, insert biscuits, line up marks and clamp together to dry, making sure not to get too tight or you pieces will not lay flat. While these pieces are drying you can move on to the next step.



Once the Base has cured you can land a 1" flange centered on the top side of it. You can easily find center by striking diagonals, the intersection will give you center. "X" literally marks the spot. After screwing down the flange you can add the 8" long 1" galvanized pipe.