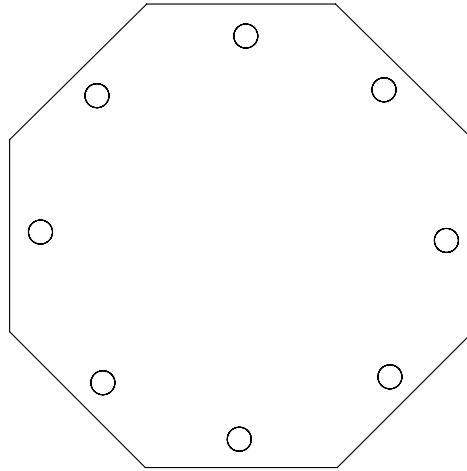
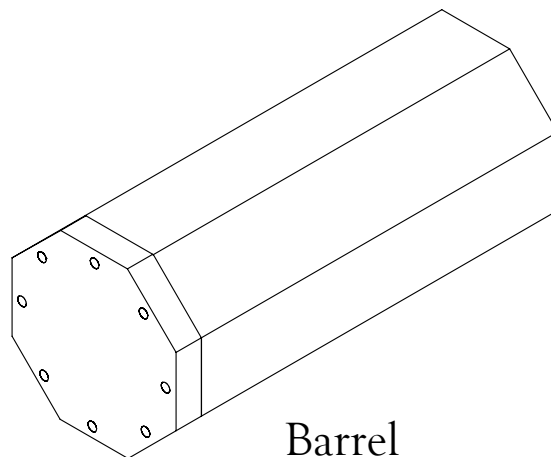


Set the barrel on a 6" x 6" piece of 1x and trace the octagon. Carefully cut this out on the band saw, being sure to cut just outside the line, this will be sanded down later so you have a perfect match. Mark points $3/8$ " in from each face, centered. Drill $21/64$ " holes through at all eight of these points.



Glue the octagon to the front of the barrel, clamp together until it dries. Take finished piece to the drill press and drill all the holes to a finished depth of $1\ 3/4$ ". Cut 2" pieces of a $5/16$ " dowel rod of a contrasting color. After the glue dries, these dowels can be sanded flush with the front of the barrel.



Barrel